TYPICAL PROPERTIES COMPARISON

Test Material	surf(x)	HPL		
Hoffman Scratch	1300 g	1000 g		
Burnish	None / Slight	Moderate		
MEK Double Wipes	> 50	> 100		
NEMA Wear (initial)	750 cycles	300 cycles		
NEMA Cleanability	16* (see below)	10		
NEMA Ball Impact	3000 mm	1100 mm		
NEMA Boiling Water	None / Moderate	None		

^{*} Actual value varies depending on selection of color sample.

STAIN RESISTANCE	Cleaning Steps							0
Test Material	0	1	2	3	4	5	Score	Stain Resistance
Distilled Water	-	-	-	-	-	-	0	N
Ethyl Alcohol / Water (50:50)	-	-	-	-	-	-	0	N
Acetone	1	1	1	1	1	-	5	М
Household Ammonia	-	-	-	-	-	-	0	N
Citric Acid 10%	-	-	-	-	-	-	0	N
Vegetable Oil	-	-	-	-	-	-	0	N
Coffee	-	-	-	-	-	-	0	N
Tea	-	-	-	-	-	-	0	N
Tomato Ketchup	-	-	-	-	-	-	0	N
Mustard	1	1	1	-	-	-	3	N
10% lodine	-	-	-	-	-	-	0	N
Black Permanent Marker	1	1	-	-	-	-	2	N
#2 Pencil	1	1	-	-	-	-	2	N
Wax Crayon	1	1	-	-	-	-	2	N
Black Shoe Polish	1	1	-	-	-	-	2	N
					1	Total	16	

Cleaning Steps

See NEMA LD 3-2005 for full description.

- 0 = Removed with water
- 1 = 25 cycles spray cleaner or sponge
- 2 = 25 cycles baking soda plus spray cleaner on brush
- 3 = Acetone and cotton ball
- 4 = Bleach plus cotton ball
- 5 = Not removed

Stain Resistance

See NEMA LD 3-2005 for full description.

N = No effect

M = Moderate effect. Difficult to perceive stain

S = Severe effect. Easily perceive stain or damage to surface

Actual results may vary depending on color - lighter

shades are more susceptible to staining. Additional constructions available upon request.





surf(x)® 3D Laminates

Durable, 3-Dimensional Surfacing